

H S Bakery Product Specification

Vendor Name				
Product Name	Club Sub Roll			
Effective Date	2/15/2016			
Supersedes Date	2/24/2001			
Product Code Number	Item #			
Formula Code \ Dough Code Number	# 31			
Formula	Proprietary			
Changes Made	None			
Physical Characteristics				
Net Weight (oz)	14.00 - 28.00 oz			
Count	6 - 12.			
Slice / Height	2"			
Slice / Length	6" +/- 1/4"			
Slice / Width	3 +/- 1/4"			
Slice / Thickness	3/4"			
Organoleptic Characteristics				
Appearances	Elongated, Slightly Irregular, Golden Brown, Split Top			
Taste	Bready / Yeasty			
Smell	Fresh Baked Bread			
Consistency	Slightly Open			
Texture	Soft not Doughy			
Chemical Characteristics				
	Target	Lower Limit	Upper Limit	Method of Control
pH	5.7	5.47	5.85	pH meter
Moisture	42%	37%	47%	Infrared Moisture Determination Balance
Microbiological Value				
	Max			
Total count aerobic /g	<10			
E. Coli/g	<3			
Staphylococcus aureus/g	<10			
Salmonella spp./ 25g	Negative			
Listeria monocytogenes /25g	Negative			
Yeast & Mold / g	<10			
Ingredient Declaration & Nutritional Information				
	See ingredient / nutritional label attachment			
Claims				
	See ingredient / nutritional label attachment			
Nutrition Facts per Serving				
	See ingredient / nutritional label attachment			
Allergens				
	See allergen label attachment			
Eggs	None			
Milk	None			
Peanuts	None			
Soybeans	Yes			
Wheat	Yes			
Gluten	Yes			
Fish	None			
Shellfish	None			
Peanuts	None			
Tree Nuts	None			
Process Information				
Process & Product Descriptions	Hearth Baked with steam oven.			
Critical Control Points	Metal Detector- Line 2- CCP-1			
Flow Chart	See attachment			
Shelf Life Information				
Maximum Shelf Life	Day of Bake + 9 Days			
Optimum Storage Temperature (deg F)	Ambient			
Retail Coding Example	Sell By Date, Unit Price, You Pay			
Foreign Material				
Component	Yes / No	Method of Detection	Sensitivity	Location
Ferrous Metals Method of Detection	Yes	Wand	2.5	Online Metal Detector
Non-Ferrous Metals	Yes	Wand	2.5	Online Metal Detector
Stainless Steel	Yes	Wand	3.5 316SS	Online Metal Detector
Wood	No			
Plastic	No			
Other(s)	No			
Certification & Regulatory				
Kosher Certified? If yes, attach	YES, Upon request			
Kosher Date of Expiration	Annually			
Kosher Authority/Symbol (attach agreement if existing)	KOF-K OR K			


Club Rolls

6pk NET WT 14 oz 12pk NET WT 28 oz

H&S DC31 Formula #94969

Last Updated: 05-12-17

Nutrition Facts

 Servings per container
Serving Size 1 Roll (65g)

Amount Per Serving

Calories 190

	% Daily Value
Total Fat 2g	3%
Saturated Fat 0.5g	3%
Trans Fat 0g	
Polyunsaturated Fat 1g	
Monounsaturated Fat 0g	
Cholesterol 0mg	0%
Sodium 370mg	16%
Total Carbohydrate 38g	14%
Dietary Fiber 1g	5%
Total Sugars 2g	
Includes 2g Added Sugars	4%
Protein 6g	
Vitamin D 0.5mcg	2%
Calcium 70mg	6%
Iron 2.1mg	10%
Potassium 60mg	0%
Thiamin 0.3mg	25%
Riboflavin 0.19mg	15%
Niacin 2.5mg	15%
Folate 140mcg DFE (72mcg Folic Acid)	35%

*The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

INGREDIENTS: Enriched Flour (Wheat Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamin Mononitrate, Riboflavin, Folic Acid), Water, High Fructose Corn Syrup, Yeast, Degerminated Yellow Corn Meal, Contains less than 2% of each of the following: Soybean Oil, Salt, Calcium Propionate (A Preservative), Monoglycerides, Wheat Flour, Datem, Enzymes, Ascorbic Acid (Dough Conditioner).

Contains: Wheat and Soy.

Claims: Low Fat
0g Trans Fat
Cholesterol Free
Excellent Source of Thiamin and Folate
Good Source of Iron, Riboflavin and Niacin

Customers:
1190
1191